



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Print

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040839	MES002-VC	6	1	Net 30	MT-O1-R3.000	AISI O1 Tool Steel Round Bar 3.000" DIA. : Material: AISI O1 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681				3	9/20/2018	3		S115678	Stock	9/28/2018	\$ 72.53 / ft	5		\$217.60	Metaux Solutions
Total:										3		3								\$169.51	

Plex 10/3/2018 2:25 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040839**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO040839

PO Date: 8/24/18

Due Date: 8/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: bid 28604

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓ AT		M304B0.500X6.000	SF1264	304 Bar 0.500 X 6.000" : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	6 ft	0 ft	6 ft	\$37.92/ft	\$227.52
2 ✓ AT		M303R0.625		303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed	-	8/31/18	12 ft	0 ft	12 ft	\$6.10/ft	\$73.20
3 ✓ AT	\$	M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	8/31/18	40 ft	0 ft	40 ft	\$11.90/ft	\$476.00
Line Item Note: cut in section of 10 ft												
4 ✓ AT		M6061T6B2.500X01.500	AF112212	6061-T6 Bar 2.50 X 1.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	8/31/18	12 ft	0 ft	12 ft	\$17.80/ft	\$213.60

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5 <i>AT</i>		MT-O1-R2.500	TR21201	AISI O1 Tool Steel Round Bar 2.500" DIA : Material: AISI O1 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681	Firmed	-	8/31/18	3 ft	0 ft <i>3ft</i>	3 ft	\$61.20/ft	\$183.60 <i>AT 12/01/28</i>
6 <i>AT</i>		MT-O1-R3.000	TR301	AISI O1 Tool Steel Round Bar 3.000" DIA. : Material: AISI O1 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681	Firmed	-	8/31/18	3 ft	0 ft <i>3ft</i>	3 ft	\$72.53333/ft	\$217.60 <i>AT 18/10/03</i>
Grand Total:											\$1,391.52	

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/27/18 10:11 AM dart.lavoie.chantal

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 **Tel.:** 450 641-3330

Shipping Order

05/09/2018

Order : 137725
Reference : 40839
Ship : PICK UP/ PICK UP







Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delive1	BIO Qty
SF1264	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 304 FLA .500 X 6.000 1;e72"	6		
SR583	ht;563X. 303 ROU .625 DIA 1 x 12' ***** ht;47715	12		
AF12	ALU FLA 1.000 X 2.000 6061-T6 3 X 12' ht;18019291A	36	36	
AF112212	ALU FLA 1 500 X 2 500 6061-T6 1 X 12' *** HT;3B6350	12		
TR21201	0-1 TFA TO FIN 2.500 RD 1 X 36" **** HT;991703650B	51	51	
TR301	0-1 TFA TO FIN 3 RD 1 X 36" HT;9917036550B 48-4 HT-991703650B 48-4	73	73	
SHIP JOURNEY COLLECT JP				

Shipping

Package No

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

6 sept. 2018

DESCRIPTION OF MATERIAL

Heat No

991703650B

Lot

48

4

Grade and Size of Material

01 TFA TO FIN 3 RD

MECHANICAL PROPERTIES

Quantity	Yield PSI	Tensile PSI	% Elong In.	% Red Area	Hardness	Impact
282 LBS	0	0	0	0	BHN206	

CHEMICAL PROPERTIES

C	MN	P	S	SI	NI	CR	V	W	MO	CU	CO	AL
0.940	1.040	0.021	0.003	0.250		0.510	0.080	0.530				
N	PB	SN										

NOTES

ASTM A681-08

MELTING PROCESS EAF+LF+VOD

ULTRASONIC TEST OK ACCORDING TO SEP 1921, (DEC.84) E/e

MATERIAL FREE FROM MERCURY CONTAMINATION

NO WELD REPAIR PERFORMED

Country of Origin: China

ITEM 6: 1 X 36"

COMMANDE : 137725

REF : 40839

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

M. Paquette
Préparé par

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI O1 TOOL STEEL ROUND BAR
SPECIFICATION: DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438
or UNS T31501 or ASTM A681
PART NUMBER: MT-O1-R [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = MT-O1-R0.625

PART AEROSPACE		TOLERANCE DESIGN CAPAB.	
TITLE		REV	
AISI O1 TOOL STEEL ROUND BAR		A	
CROSSING		MT-O1-R	
DESIGN BY:	VM 08/31/2017	DATE:	17.08.09
DRAWN BY:	VM 08/31/2017	BY:	VM
CHECKED BY:	SAC 08/31/2017	APPROVED BY:	VM
QA APPROV:	PC 08/31/2017	UNLESS OTHERWISE SPECIFIED	
DATE:	8/31/2017	1 DIMENSIONAL LIMITS APPLY	
SCALE: NTS WEIGHT N/A LBS		SHEET 1 OF 1	
COPYRIGHT © 2017 BY DART AEROSPACE			
THIS DOCUMENT IS UNCLASSIFIED AND CONTAINS NO INFORMATION OF A NATURE THAT IS SUBJECT TO THE PROVISIONS OF THE EXECUTIVE ORDER ON DECLASSIFICATION OF INFORMATION			

EN 17-149

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-01-R3.000
 DATE: 18/10/03

PO / BATCH NO.: P0040831/S115678

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 3ft
 QUANTITY INSPECTED: 3ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 3.000"
 THICKNESS RECEIVED: 3.000"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	ASTM A681
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	MT: 9917036508 48-4
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>18/10/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in